1 Purpose and field of application

This standard specifies center distances of blowing heads on extrusion blow moulding machines. The dimensions specified in table 1 from the large number of possible dimensions for center distances are preferred as a first step to achieve interchangeability of moulds and mould accessories. Well-proven packaging size volumes were taken into account in the selection.

2 Terminology

2.1 Center distance

The center distance is the distance between the centers of mould cavities on multi-cavity blow moulds.

3 Dimensions

Table 1: Center distances of blowing heads on extrusion blow moulding machines (Dimensions in mm)

<table>
<thead>
<tr>
<th>40</th>
<th>50</th>
<th>60</th>
<th>70</th>
<th>85</th>
<th>100</th>
<th>110</th>
<th>125</th>
<th>140</th>
</tr>
</thead>
<tbody>
<tr>
<td>160</td>
<td>180</td>
<td>200</td>
<td>220</td>
<td>250</td>
<td>280</td>
<td>320</td>
<td>350</td>
<td></td>
</tr>
</tbody>
</table>
EUROMAP

Europäisches Komitee der Hersteller von Kunststoff- und Gummi-maschinen

European Committee of Machinery Manufacturers for the Plastics and Rubber Industries

Comité Européen des Constructeurs de Machines pour Plastiques et Caoutchouc

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