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This recommendation has been prepared by the Technical Commission of EUROMAP.

1 Purpose and field of application

This standard specifies center distances of blowing heads on extrusion blow moulding machines. The dimensions specified in table 1 from the large number of possible dimensions for center distances are preferred as a first step to achieve interchangeability of moulds and mould accessories. Well-proven packaging size volumes were taken into account in the selection.

2 Terminology

2.1 Center distance

The center distance is the distance between the centers of mould cavities on multi-cavity blow moulds.

3 Dimensions

Table 1: Center distances of blowing heads on extrusion blow moulding machines (Dimensions in mm)

40	50	60	70	85	100	110	125	140
160	180	200	220	250	280	320	350	

EUROMAP

Europäisches Komitee der Hersteller von Kunststoff- und Gummi-
maschinen

European Committee of Machinery Manufacturers for the Plastics and
Rubber Industries

Comité Européen des Constructeurs de Machines pour Plastiques et
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Comitato Europeo Costruttori Macchine per Materie Plastiche e
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